



DENVER

THE MILE HIGH CITY

CITY AND COUNTY OF DENVER
DEPARTMENT OF PUBLIC WORKS | ENGINEERING DIVISION

Storm Drainage and Sanitary Sewer Construction Detail and Technical Specifications

10.20 Pipe Bursting

10.20.1 Intent

It is the intent of this specification to provide for the replacement of existing pipelines and conduits by bursting or crushing the existing pipeline and replacing it with either the same size or larger diameter pipe.

10.20.2 Methods

All bidders on this project must construct the Trenchless Replacement of Sanitary Sewers with a process that has been approved by Wastewater Management Division prior to bid opening.

All approved methods must meet these Detail and Technical Specifications. Any proposed deviation from these Detail and Technical Specifications must be submitted in writing for acceptance at least ten (10) calendar days prior to the bid opening. Any and all departures from these Detail and Technical Specifications must be pointed out and shown on the material submitted.

Special Condition SC-8, **Substitution** of these Specifications refer to substitution of processes other than herein approved.

10.20.3 Inspection of Pipelines

Inspections of pipelines shall be performed by experienced personnel trained in locating breaks, obstacles, and service conditions by closed circuit television. The inspection of pipelines is also to determine active service connections and the addresses which they serve. A videotape and suitable log shall be kept for later reference by Wastewater Management Division.

10.20.4 Public Relations

The Public Information and Notification program shall as a minimum require the Contractor to be responsible for contacting each home or business connected to the sanitary sewer and informing them of the work to be done, and when the sewer will be off-line and the following:

10.20.4.a

Written notice to be delivered to each home or business describing work, schedule, how it affects them, and a local telephone number of the Contractor they can call to discuss the project or problems.

10.20.4.b

Personal contact on the day of pre-installation inspection of the sewer. Each lateral shall be verified by having the homeowner run water down their drain. If the homeowner is unavailable, other arrangements shall be made to drain water through the lateral.

10.20.4.c

Personal contact and written notice the day prior to beginning work on the section of sewer to which they are connected.

10.20.4.d

Personal contact with any home or business which cannot be reconnected within the time stated in the written notice.

10.20.4.e

If so required by a served business, portable toilets for their use by their employees will be furnished and serviced by the Contractor. The cost of these items are considered to be included in the cost of CIPP. No additional payment will be made by the City.

10.20.4.f

The Public Information and Notification Program shall include the minimum of the above. A complete program shall be submitted in writing to Wastewater Management Division.

10.20.5 Approved Material for Trenchless Replacement of Sanitary Sewers

10.20.5.a Materials

High Density Polyethylene Pipe (HDPE) shall conform to requirements of Type III, Class C, Category 5, Grade P34 as defined in the latest revision of ASTM D-1248. All solid wall HDPE pipe and fittings shall be manufactured in accordance with ASTM F-714. Pipe and fittings shall be made from virgin high density plastic compounds, with no rework compound except that obtained from the manufacturer’s own production of the same formulation, which comply with the requirements for a minimum cell classification of PE 345434C as defined by ASTM D-3350. HDPE pipe shall have an inside surface in light color (e.g. natural, white, green, etc.) to allow light reflection for television inspection.

10.10.5.b Physical Properties

Pipes, fittings and joints shall meet the following minimum requirements at the time of installation:

Density	0.941 gm/cc	ASTM D-1505
Melt Index	< 0.15 gm/10 min.	ASTM D-1238
Initial Flexural Modulus	110,000 psi	ASTM D-790
Long-Term Flexural Modulus	28,200 psi	Continuous load duration of 50 years at design load conditions, certified by manufacturer.
Initial Flexural Strength	3,000 psi	ASTM D-790
Long-Term Flexure Strength	1,500 psi	Continuous load duration of 50 years at design load conditions, certified by manufacturer.
Environmental Stress Cracking Resistance	F20=192	ASTM D-1693, Test Condition C (failure % = hours).
Hydrostatic Design Basis	1,600 psi	ASTM D-2837
Color & Ultraviolet Stabilizer	Black, with 2% carbon black	ASTM D-3350

Certification

Manufacturer shall provide certification that the pipe and fittings meet the minimum specified physical properties, and has sufficient ultraviolet stabilizer for a minimum two (2) years storage life.

Workmanship

The pipe and fittings shall be homogeneous throughout and free of any blemishes, wrinkles, ribs, protrusions, holes, visible cracks, foreign materials, blisters or other deleterious faults or any defects.

10.20.5.c Joints

Sections of HDPE pipe shall be assembled and joined on the job site. Jointing shall be accomplished by the heating and butt-fusion method in strict conformance with the manufacturer's printed instructions. It is the sole responsibility of the Contractor to provide an acceptable water-tight butt-fusion joint. Joint strength shall be equal to or greater than the pipe and shall indicate a ductile rather than brittle fracture when tested. If sectional HDPE pipe is used, it shall be joined in accordance with the manufacturer's recommendation for a leakproof, stab joint method using EPDM O-ring synthetic elastomer gaskets.

Where excavations for HDPE pipe installation are made between manholes, pipe ends shall be jointed by butt-fusion joints, or when recommended by the pipe supplier, with a full circle seal clamp made of stainless steel hardware and a rubber sleeve. Seal clamps shall be manufactured by Rockwell, Dresser, or approved equal. The minimum clamp length shall be fifteen inches (15").

10.20.5.d Saddles

Reconnection of service laterals to installed HDPE pipe shall be accomplished using heat fusion saddles. Heat fusion saddles shall be made of polyethylene pipe that meets the minimum specified physical properties and is suitable for fusion welding. Fusion saddles shall be Branch Saddle as manufactured by Driscopipe, Miller, Dupont, or approved equal.

10.20.5.e Flexible Couplings

Connections to existing service laterals shall be made using flexible couplings. All flexible couplings shall conform to ASTM C-425 and shall be as manufactured by Fernco Joint Sealer Co., DFW Plastics, Inc., or approved equal.

10.20.5.f Restrained Joint Polyvinyl Chloride (PVC) Pressure Pipe

10.20.5.g Material

Restrained Joint PVC Pressure Pipe shall conform to the requirements of the latest revision of ASTM D-2241. All restrained joint PVC pipe and fittings shall be manufactured from a specially formulated PVC compound which contains impact modifiers and ultraviolet inhibitors. In accordance with ASTM D-1784, all pipe and fittings shall be made from a compound utilizing Type 1, Grade 1, 2000 psi hydrostatic design stress material, Class 12454-B.

10.20.5.h Physical Properties

Pipe, fittings and joints shall meet the following minimum requirements at the time of installation:

Izod Impact	1.15 ft-lb./in. of notch	ASTM D-256
Tensile Strength	7,000 psi	ASTM D-638
Modulus of Elasticity	40,000 psi	ASTM D-638
Deflection Temperature	158° F	ASTM D-648
Chemical Resistance	B	ASTM D-543
Elongation	150%	ASTM D-638
Flammability	Self-Extinguishing	ASTM D-635

Certification

Manufacturer shall provide certification that the pipe and fittings meet the minimum specified physical properties.

Workmanship

The pipe and fittings shall be homogeneous throughout and free of any blemishes, wrinkles, ribs, protrusions, holes, visible cracks, foreign materials, blisters or other deleterious faults or any other defects.

10.20.5.i Joints

Sections of PVC pipe shall be assembled and permanently joined on the job site. Jointing shall be accomplished by use of machined grooves on the pipe and in the joining coupling which, when aligned, allow a spline to be inserted, resulting in a fully circumferential restrained joint that locks the pipe and couplings together. A flexible elastomeric seal (O-ring) in the coupling provides a hydraulic pressure seal.

Joints shall meet the requirements of ASTM D-3139, and the O-rings shall meet the requirements of ASTM F-477. Couplings shall be provided with factory installed O-rings.

10.20.6 Bypassing Sewage

The Contractor shall provide for the flow of sewage around the section or sections of pipe designated for reconstruction. The bypass shall be made by plugging the line at an existing upstream manhole or adjacent system. The pump and bypass lines shall be of adequate capacity and size to handle the flow. Bypassing includes all mainline and service line bypassing required. Wastewater shall not be allowed to spill into storm drains, street gutters, or open excavations. Any spills that occur must be taken care of properly and immediately. The Wastewater Management Division shall be notified immediately and the Contractor shall bear all costs associated with any spills.

10.20.7 Service Connections

After the trenchless replacement of the pipe has been completed, the Contractor shall reopen / restore the existing active service connections and branch connections. No service connection shall remain out of service for more than twenty-four (24) hours at a time without

the Contractor providing some means of temporary facilities or hotel accommodations for the residents.

No additional payment will be made for excavations for the purpose of reopening connections and the Contractor will be responsible for all costs and liability associated with such excavation and restoration work.

10.20.8 Reports

The Contractor will provide the Wastewater Management Division with a color videotape. The tape will include both the before and after conditions, and restored connections with addresses each connection serves, in audio, on the videotape. Copies of all certified reports and logs of all tests and inspections conducted shall be submitted to the Field Engineer.

10.20.9 Clean-up

Upon acceptance of the installation work and testing, the Contractor shall reinstate the project area affected by this operation.

10.20.10 Payment

Payment for work included in this section will be in accordance with the prices set forth in the proposal for the quantity of work performed. Progress payments will be made monthly based on the work performed during that period.

10.20.11 Patents

The Contractor and the Contractor's supplier shall warrant and save harmless the City and Wastewater Management Division against any and all claims and potential litigation involving patent infringement and copyright violations and any loss thereof.