



DENVER

THE MILE HIGH CITY

CITY AND COUNTY OF DENVER
DEPARTMENT OF PUBLIC WORKS | ENGINEERING DIVISION

Storm Drainage and Sanitary Sewer Construction Detail and Technical Specifications

13.0 Fencing

13.1 Description

This item shall consist of furnishing and installing new fencing and/or removing and salvaging the existing fencing and restoring the same in conformance with the lines, grades and/or alignment shown on the Plans. Wherever the materials to be removed are not in good condition, as judged by the Project Construction Engineer, or wherever the Contractor has damaged the materials during the process of removal, equal or better quality fencing materials than the existing will be furnished and installed by the Contractor. Relocated and/or new fencing will be chain link, heavy construction type. The fence heights shall be as noted on the Plans.

13.1.1 Chain Link Fence

Where specified on the plans or directed by the Project Construction Engineer, chain link fencing shall be constructed as detailed on the drawings and as specified herein.

13.1.2 Security Fence

Where specified on the plans or directed by the Project Construction Engineer, security fencing shall be constructed as detailed on the drawings and as specified herein. The fencing shall be topped with 3-strand barbed wire which will extend the overall height of the fence by one (1) foot.

13.1.3 Shop Drawings and Data

Complete detail drawings and specifications for the fence, gates and accessories shall be submitted in accordance with the procedure set forth in the Special Contract Conditions.

13.2.4 Removal of Existing Fencing

All ties and clamps shall be removed to free the fabric from posts, rails, braces, tension bars and the like. The fabric shall be removed and stored appropriately to be reused. All rails, braces, barbed wire, tension bars and the like shall be removed from posts to a sufficient degree that will allow the removal of the posts.

The post footings shall be excavated and the concrete shall be broken until the post is free. Posts higher than ten (10) feet may be cut in segments or left intact for relocation at the option of the Contractor and as approved by the Project Construction Engineer.

13.3 Materials

Materials for all fencing shall conform to the standards of the existing fence or to the minimum standards as outlined herein. All new steel or malleable iron parts and accessories shall be hot dip galvanized after fabrication.

13.3.1 Posts

All posts shall be steel pipe, ASTM A120, standard weight, Schedule 40. Post diameters shall be as follows.

a. Line Posts

- (1) Up to ten (10) foot high fence inclusive, line posts shall be 2-1/2 inch O.D. pipe, 3.65 lbs. per ft.
- (2) Over ten (10) foot to eighteen (18) foot high fence inclusive, line posts shall be 3 inch O.D. pipe, 5.79 lbs. per ft.
- (3) Over eighteen (18) foot to thirty (30) foot high backstop fence inclusive, line posts shall be 4 inch O.D. pipe 9.1 lbs. per ft.

b. Terminal End. Corner and Pull Posts

- (1) Up to eighteen (18) foot high fence inclusive; terminal, end, corner and pull posts shall be 3 inch O.D. pipe, 5.79 lbs. pr ft.
- (2) Over eighteen (18) foot to thirty (30) foot high backstop fence inclusive; terminal, end, corner and pull posts shall be 4 inch O.D. pipe, 9.1 lbs. Per ft.

c. Gate Posts. Pipe, 9.1 lbs. per ft. and 4 inch O.D.

- (1) **Top Rail** shall be 1-5/8 inch O.D. pipe, 2.27 lbs.
- (2) **Post Tops** shall be pressed steel or malleable iron designed to prevent entry of moisture into tubular posts and/or for barbed wire installation.
- (3) **Stretcher Bars** shall be steel, 3/16 inch by 3/4 inch, or equivalent area.

- (4) **Fabric** shall be No.9 wire woven into a 2" mesh; galvanized AS~M A392, Class II.
- (5) **Fabric Ties** shall be No.7 aluminum wire or 12 gauge galvanized steel wire.
- (6) **Concrete Collars** around posts: f'c -2000 psi, 5 sack mix, with Type I or Type II cement conforming to ASTM C-150.

13.3.8 Gates

Materials for gates shall conform to the

- a. **Fabric** shall be the same as fence fabric.
- b. **Frames** shall be 2 inch O.D. pipe, 2.72 lbs. per ft.
- c. **Hinges** shall be heavy pattern with large bearing surfaces and shall not twist or turn under the action of the gate.
- d. **Latches** shall be forked type and shall be arranged for padlocking, with the padlock accessible from both sides of the gate.
- e. **Stops** shall consist of a roadway plate with anchor set in concrete and arranged to engage the plunger.

13.3.9 Security Fence

Materials for security fencing shall conform to those specifications herein listed above and the following special items.

- a. **Barbed Wire Support Arms** shall be galvanized steel and shall extend at an angle of approximately 45°, and shall be fitted with clips or other means for attaching three strands of barbed wire. The top wire shall be approximately twelve inches horizontally from the fence line and the other wires spaced uniformly between the top of the fence fabric and the outside strand. The barbed wire support arm shall be of sufficient strength to withstand a weight of 200 lbs. applied at the outside strand of barbed wire.
- b. **Barbed Wire** shall consist of two strands of 12-1/2 gage steel wire with 14 gage; 4 point barbs spaced not more than 5 inches apart. All wire shall be zinc coated with a minimum coating of .80 ounces per square foot of surface area on 12-1/2 gage wire and .60 ounces per square foot of surface area on 14 gage wire.

13.4 Installation or Replacement of Fence

13.4.1 General Constructions

The Contractor shall perform such clearing and grubbing as may be necessary to construct or replace the fence to the required grade and alignment as shown on the Plans. Where specified on the plans or ordered by the Project Construction Engineer, a one (1) foot wide concrete mowing strip shall be provided for the entire length of the fence. The fence shall be located along the center line of the mowing strip.

At locations where breaks in a run of fencing are required, appropriate adjustments in fence alignment and/or post spacing shall be made to satisfy requirements of conditions encountered.

13.4.2 Posts

Posts shall be held in proper position by secure bracing until such time as the concrete has set sufficiently to hold the posts. Materials shall not be installed on posts, or stress placed on guys nor bracing set in concrete until the concrete has developed enough strength to withstand the stress.

All line, terminal, corner and gate posts shall be of the size specified. Posts shall be of the proper length to accommodate full height of fabric as shown on the Plans and provide for footing to the depth required. All posts shall be set plumb and firmly in concrete footings with a maximum spacing of 10 feet between posts. Concrete footings shall be domed to shed water. All terminal, corner and gate posts shall be braced with horizontal braces and diagonal truss rods.

All posts shall have a post cap of heavy galvanized malleable iron or pressed steel.

The tops of all posts shall be set to the required grade and alignment.

13.4.3 Fabric

Fabric shall be firmly attached to the posts and braces. All wire shall be stretched taut and be installed to the required spacing. The completed fence shall be plumb and in straight alignment, firmly wired to prevent sag or looseness.

The fabric shall be the full height as shown on the Plans. Fabric shall be attached to the inside of posts with the wires or fabric clips, spaced at one (1) foot intervals on all posts and six (6) ties to each horizontal rail. Top and bottom selvages shall be knuckled for residential chain link fences and security fences.

13.4.4 Top Rails, Braces, Fittings, Ties, Tension Wire, Tension Bars

These items shall be the same lengths, dimensions and quantities as those of the existing fence or as shown on the Plans. The existing items shall be removed and replaced and where new items need to be purchased, the quality shall be equal to or better than the existing. The top rail shall extend through all line posts to form a continuous brace from end to end of each stretch of fence, be securely fastened at the end of each run, and have joints made with expansion sleeve couplings not less than 5 inches long.

13.4.5 Gates

Gates shall be constructed at or relocated to locations shown on the plans. Any materials not up to standard shall be replaced with materials of equal or better quality than the existing. Gates shall be installed to swing horizontally in true vertical plane and shall be provided with offset hinges to permit 180 degree swing.

Gates shall be installed so that they cannot be removed without disassembly of the hardware. Hardware attachment bolts shall be preened so that removal will be difficult.

Gates shall have all necessary latches, straps, locking bars and locking devices. Fabric shall be tightly stretched and securely fastened to gate frame with the proper number of bands, clips or tie wires and stretch bars shall be installed one (1) inch shorter than the full height of the fabric. Gates shall be free from sag or twist. Joints between frame members shall be made by welding or by means of heavy fittings and shall be rigid and water tight.

If welding is employed, it shall conform to the requirements of the American Welding Society. All welds shall be ground smooth. When the spelter coating has been burned by welding, the surface of the welded connection shall be thoroughly cleaned by wire brushing and all traces of the welding flux and loose or cracked spelter removed. The cleaned areas shall then be painted with two coats of zinc oxide-zinc dust paint conforming to the requirements of Federal Specification MIL-P-15145, latest revisions. The paint shall be properly compounded in a suitable vehicle in the ratio of one part zinc oxide to four parts zinc dust, by weight.

A method to padlock all gates shall be provided. Each padlock shall be provided with two keys.